

Global Contract Research and Development, Manufacturing and Private Label

# Industry leading experts in Product Research & Development, Contract Manufacturing & Private Label

Dietary Supplements | Nutraceuticals | Vitamins | Natural Products | Medical Foods | Over-the-counter (OTC) Pharmaceuticals















# American Health Formulations, Inc. Global Contract Research and Development, Manufacturing and Private Label

www.ahfvitamins.com 45 Adams Avenue, Hauppauge, NY 11788 sales@ahfvitamins.com • 1-800-682-4889

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# American Health Formulations, Inc. Global Contract Research and Development, Manufacturing and Private Label

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American Health Formulations is a premier contract development and manufacturing organization that specializes in developing and producing premium, science-based products for nutritional health brands and companies worldwide. We manage every step of the process, from scientific formulation development to raw material sourcing and testing. Our thorough, end-to-end services ensure that every detail of production, compliance, and quality is expertly handled, so you can focus on growing your brand.



Who We Are

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Global Contract Research and Development, Manufacturing and Private Label

AHF is a FDA registered facility that is NSF cGMP Certified, NSF Certified for Sport® and Halal Registered. We are dedicated to upholding the highest standards in quality assurance, quality control and food safety regulations. Our credentials, elite programs and processes are what separates us as a top-tier contract manufacturer.













NSF/ANSI 455-2 GMP Certification - Dietary Supplements

NSF Certified for Sport® Certification - Dietary Supplements

Halal Registered - Dietary Supplements

New York State Certified Food Processing Licensed Facility

FDA Registered Facility - Dietary Supplement & OTC Drug

Certifications

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AHF supports your company's success in a growing and competitive marketplace by leveraging science-based production infrastructure that is both flexible and scalable. Our services are grounded in deep regulatory expertise and an unwavering commitment to quality and safety throughout every stage of development — from initial concept to the final product. We are constantly improving production efficiency and capabilities, with our product research leaders standing firmly on the frontline.

#### **Teamwork**

At AHF, we pride ourselves on being a dedicated and highly skilled staff.

We deeply understand that a sharp and unified team can make a big difference.

Our warm-hearted and diverse group excels at getting things done efficiently through our collaborative spirits.

Our team-first approach is a representation of the dynamic that accelerates a product from ideation to a standout in the industry.

### **Best Quality**

By following good manufacturing practices and running additional internal programs, AHF goes above and beyond to make our products truly of the best quality.

Our strict vendor qualification program separates the quality of ingredients we use from some of the lower grades found in the market.

With diligent internal programs such as environmental monitoring, cleaning, allergen control, food safety and defense, our entire in-process control institutes a complete well-rounded approach to what defines a quality product.

Meeting testing specifications and validating label claims ties together the overall quality of our work – and your product.

### **Customer Satisfaction**

Over the years, AHF has been providing our services to hundreds of clients, from national retail chains and brands to international distributors, all around the world.

Our constant customer approval stems from our quick responsiveness and service through real-time production tracking and communication.

Our dedicated team across all departments proudly aims for precision and implements our structured policies and model of Quality by Design.

We strive to work closely with all our customers and clients to meet their needs for long term success.

Our Vision & Misson

# American Health Formulations, Inc. Global Contract Research and Development, Manufacturing and Private Label

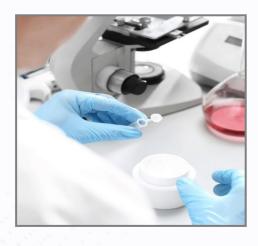
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A-Z Vitamins & Minerals	Beauty & Wellness	Stress & Anxiety Management
Brain Function / Nootropics	Women's Health & Prenatal	Sleep Aids
Hydration & Electrolyte Packets	Anti-Aging / Longevity	Botanicals
Sports Nutrition & Performance	Gut Health / Probiotics	Superfoods
Mushrooms / Adaptogens	Immune Support	Marine Oils & Omegas
Antioxidants	Joint Support	Men's Health



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### **Services**

Contract Manufacturing
Contract Packaging
Custom Formulation
Private Label
Research & Product Development
Custom Flavoring
Innovation Support
Regulatory / FDA Consulting

### **Product Types**

Capsules
Tablets
Powders
Softgels
Gummies
OTC Pharmaceuticals

### **Packaging**

Bulk Drums
Bottles
Jars
Pouches
Stick Packs
Sachets
Outer Display Boxes

### Quality

Analytical Testing
Stability Studies
Quality Assurance
Quality Control
Label Review & Compliance

Services



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38,000 square foot facility consisting of a fully equipped analytical lab, R&D lab, stability study lab, 2 pharmacy stations, 10 production lines, 2 packaging lines, offices and 8,000 square foot warehouse with partial cold storage.

Fully equipped for R&D trial batch workshops, pilot and full-scale commercial batch productions.

5,280,000 Capsules Per Shift
1,728,000 Tablets Per Shift
30,000+ KGs of Product Blended Per Shift
74,400 Bottles/Jars/Pouches Packaged Per Shift
100,800 Sticks/Sachets Packaged Per Shift





4 fully automatic encapsulation machines producing custom hard shell 2-piece capsules.

2 high speed rotary tablet compression machines pressing granules or powders into various shapes and punch sizes.

4 stick pack and sachet packet machines filling individual single dose custom powder blends.

Multi serving bottle, jar and pouch filling.

4 commercial size blenders ranging from 80 kg – 2,450 kg batch sizes.

State-of-the-art blenders ensure evenly distributed and homogenous mixtures to satisfy label claims.

Facility Capacity 6



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Build your brand with AHF's first-class contract manufacturing, packaging and private labeling services.

Our sales, marketing and product development staff stays up-todate with the latest market trends and is ready to differentiate your products with innovative strategies.

Our global outreach to virtually all ingredients and packaging in the nutraceutical space provides your company with the best support in procuring the industries best materials.

High-speed automated packaging lines available for all types of multi-serving and single dose packaging.





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AHF is comprised of exceptionally talented and knowledgeable scientists, chemists, researchers, developers, formulation and process engineers spanning over 30 years of experience. We are here to guide and support you through every stage of the product research, development and manufacturing processes.

Our full-service, turnkey solutions fuse together science, functionality, innovation, creativity and marketability to create stand-out products in the dietary supplement and pharmaceutical industries.

Our team will use your specifications and goals to design a custom formula specifically for you. Let us know your guidelines such as which ingredients to include, whether it should be natural or synthetic, flavor preferences, product function, etc.

Most importantly, your product will be scientifically formulated to use the proper, non-excessive amounts of overage to account for oxidation and disintegration rates.

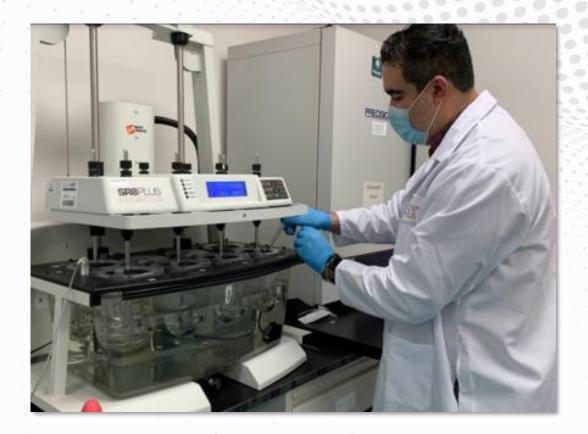
We are here to bring your vision and product to life!



Custom Formulation Design & Development

Analytical Testing • Method Development & Validation

Finished Product Testing • Stability Studies





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Quality is heavily embedded in our culture and every aspect of our operations.

First and foremost, the selection of our ingredients and the suppliers we source from are imperative. AHF's strict vendor qualification program is the benchmark of our many quality assurance programs and processes.

Our goal is to choose ingredients approved by QC and R&D that will contribute to your finished product meeting its label claim expectations throughout the products life cycle.

Therefore, assuring a potent and effective product.

We source ingredients through reputable and qualified vendors to guarantee purity, safety and efficacy in every batch manufactured. We take into consideration physical properties and characteristics of all ingredient grades available.

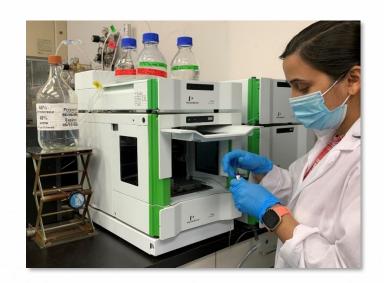
Also, we staff highly qualified R&D scientists to develop your products formula. They will meticulously choose the correct ingredients and excipients to ensure the best possible version of the product and manufacturing experience.

We optimize each formula to account for oxidation and degradation rates. This covers all the important bases - optimal machine performance, production efficiency, short lead times, minimal material loss, cost effectiveness and the finished products consistency, potency and stability.

Our on-site stability study services will give you the advantage to start obtaining data as early as the preproduction R&D batch stage – rather than waiting several months later with a costly third-party stability lab.

In addition, the trend analysis for your product will be more accurate in comparison to providing a third-party stability lab with a finished packaged product sometimes several months after its initial manufacturing stage.

This convenience and precision are what separates AHF as one of the best manufacturing partners in the world.



Our dual registration for pharmaceutical and nutraceutical manufacturing provides our customers with the assurance that we produce all products at the highest level.

With our deep roots originating in the pharmaceutical space, we incorporate proven and established methodologies, techniques and procedures into our supplement/nutraceutical development and manufacturing.

AHF is proud to be one of very few CDMO/CMO companies to be NSF/ANSI 455-2 GMP certified for manufacturing, NSF Certified for Sport® and Halal registered.

Along with being regularly audited by organizations such as the FDA, NSF and IFANCA, we also meet the requirements of various third-party auditors representing industry leading brands with global reach and higher chances of liability.

Any outsourcing or overflow capacity assistance can be supported here at AHF. We are the perfect partner for any brand (globally established or newly launched) in need of a reliable and credible co-manufacturer to produce and package their products.



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Our in-house QC lab and innovation center offers analytical testing to validate both raw materials and finished products to meet required specifications for identity, strength, purity and physical composition.

Our technical experts can help you develop a robust testing portfolio that perfectly aligns with the specific needs of your company and products.

- Identification analysis and verification of all nutritional ingredients.
- Potency (Assay) testing to confirm the strength of your active compounds through all stages of production.
- Purity testing to analyze the presence of heavy metals, microbials and confirmation that your products are free of other potential contaminants.
- Physical analysis of essential properties such as moisture content, loss on drying, water percentage, particle size distribution, density, disintegration and more.

Our extensive range of methodologies will verify and validate your label claims with the proof that an ingredient was recovered at the proper dosage after the manufacturing process completes.

All our products meet the quality performance standards published in the United States Pharmacopeia (USP). These standards specify allowable rates of disintegration, dissolution, dosage strength, range of acceptable impurities and microbiological value.

- HPLC with UV/PDA & MS Detection
  - FTIR
  - TLC
  - UV-VIS
  - GC
  - KF Titration
- Stability Chamber (Climate Controlled)
  - Moisture Balance
  - Friability Apparatus
  - Hardness Tester
  - Dissolution & Disintegration



Raw Material Release Testing
Finished Product Testing

Stability Studies (Shelf-Life Testing)

Method Development & Validations



Analytical Testing 10



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AHF offers on-site stability studies and trend analysis as part of our extensive research and product development capabilities.

This process will truly validate a product's shelf life, completely backing up your expiration date with data required by major retail and wholesale distribution channels.

Trend analysis and evaluating a product degradation and oxidation rate under several temperatures, humidities and time points will help our R&D scientists determine if further improvements can be made to your products formula.

This data will support our theories in choosing the proper overages and excipients to ensure the best possible version of the product and manufacturing experience.

Our on-site stability testing services give you the advantage to start obtaining data as early as the pre-production R&D batch stage – rather than waiting several months later with a costly third-party stability lab.

In addition, your products trend analysis will be most accurate in comparison to providing a third-party stability lab with a finished product sometimes several months after its initial encapsulation or compression stage.

This convenience and precision are what separates AHF as one of the best manufacturing partners in the world.



Our stability chambers are calibrated for both Real-Time and Accelerated stability environments that are in accordance to USP, IADSA and ICH guidelines.

Stability Studies 11



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Most robust, rigid, strongest and stable = Gelatin

Moisture Sensitive Ingredients = HPMC (Vegetarian)

Acid Sensitive / Strong Scented Ingredients = Delayed Release

Oxygen Sensitive / Strong Scented Ingredients = Pullulan

### Capsules Sizes & Types

Size 4

Size 2

Size 1

Size 0

Size 00

Size 00EL

Size 000

Vegetarian / HPMC Capsules
Vegan Friendly Capsules
Certified BSE-Free Gelatin Capsules
Delayed Release Capsules
Pullulan Capsules
Organic Capsules
Clear / Natural Colored Capsules
Colored Capsules
Custom Printed Capsules
Kosher Certified capsules
Halal Capsules
Non-GMO Capsules

Each capsule formula is carefully evaluated by our senior formulation scientists to meet quality standards in its label claims, expiration and maximize manufacturing performance.

Natural based excipients are available for formulation and production. Excipients are a crucial part of both the quality and manufacturing sides of product development.

Our R&D scientists will meticulously choose the correct excipients and ingredient overages to ensure the best possible version of the product and manufacturing experience.

By following this process of formulating in excipients and overages to account for oxidation and degradation rates, we ensure all the important bases are covered - optimal machine performance, production efficiency, best possible lead time, minimal material loss, cost effectiveness and the finished products consistency, potency and stability (label claims).

All these aspects collectively take part in producing the highest-quality product.



Capsules 12



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AHF offers a diverse selection of tablet presses and custom tooling designed for several variations in shapes, sizes, debossing and delivery methods.

Inactive ingredients (excipients) are typically used to bind the tablets together, preserving their integrity while ensuring they disintegrate properly once consumed.

Debossing letters, numbers, or shapes into the tablet's surface can enhance brand identity and improve marketability.

If your product requires a delayed release of its active ingredients, our product development team will intergrade a sustained release application to resist its disintegration.

Custom flavored and sweetened chewable, sublingual and fast-melt tablets for rapid absorption are specifically designed with attention to their smell, taste, aftertaste, and mouthfeel.



### **Tablet Types**

Standard Release Tablets Modified Release Tablets Delayed Release Tablets Continual Release Tablets

Fast Melt / Quick-Dissolve Tablets
Sublingual Tablets
Chewable Tablets
Effervescent Tablets

Film Coated Tablets
Color Coated Tablets
Natural Color Coated Tablets
Enteric Coated Tablets
Organic Coated Tablets





Each tablet formula is carefully evaluated by our senior R&D scientists to meet quality standards in its label claims, expiration and maximize manufacturing performance.

Our expert chemists ensure your product meets all specifications including weight variation, hardness, friability and disintegration to guarantee product efficacy.

Tablets 13



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AHF has the knowledge and expertise to craft custom flavored powder products in a variety of packaging options.

Our in-house R&D team excels at achieving the perfect combination of great taste, mixability and solubility – ensuring that your product satisfies consumers.

We'll perfect the formulas taste profile with a full-bodied flavor system that includes just the right touch of sweetener for balance.

Our assortment of options include natural and organic ingredient alternatives, along with colors to enhance the visual aesthetic of your nutritional beverage.

Our elite flavoring capabilities will transform your distinct ideas into unique market-ready products!



We house square-cone bin blenders that deliver 360 degree cross-mixing and rolling engineering to produce a consistent batch for each manufacturing cycle.

Our in-house R&D center is equipped with a double-cone tumble blender and V blender for custom flavor sample development ranging from 9 kg – 80 kg batch sizes.







- Multi-serving, open-mouth jar and stand-up gusset bag / pouch packaging.
- Singles dose, individual sample size stick pack and sachet packet packaging.

Powders 14



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Natural & Organic Flavors, Sweeteners & Colors

Artificial Options Available Upon Request

#### Vanillas & Chocolates

Natural, Dark, Caramel & more.

#### **Fruits**

Berries, Citrus, Tropical & more.

#### Nuts

Macadamia, Coconut, Hazelnut & more.

#### **Sweets**

Cinnamon, Honey, Pumpkin Spice & more.

### **Coffee, Teas & Specialties**

Acai, Matcha, Ginger, Lemonade & more.

#### **Custom Combinations**

### **Trending Product Types**

- Hydration & Electrolytes
- Beauty & Anti-Aging
- Super Greens & Superfoods
- Sports Nutrition & Recovery
- Stress, Anxiety & Mood Support
- Digestion & Gut Health



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Supply us with softgels or gummies to package for private label or choose from a wide range of finished products offered by our pre-qualified quality suppliers and from our stock of AHF existing formulas.









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Have your own packaging solutions or prefer to use a co-packer?

We can supply you with BULK finished product in high volumes at the industries most competitive pricing!

Order in BULK and save on your production costs!







Bulk Discounts 17

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We offer flexible partnership models and solutions to best compliment your production needs.

Turnkey: We procure all your product components and handle the entire manufacturing process.

**Tolling:** Supply us with certain materials and we will complete the rest!





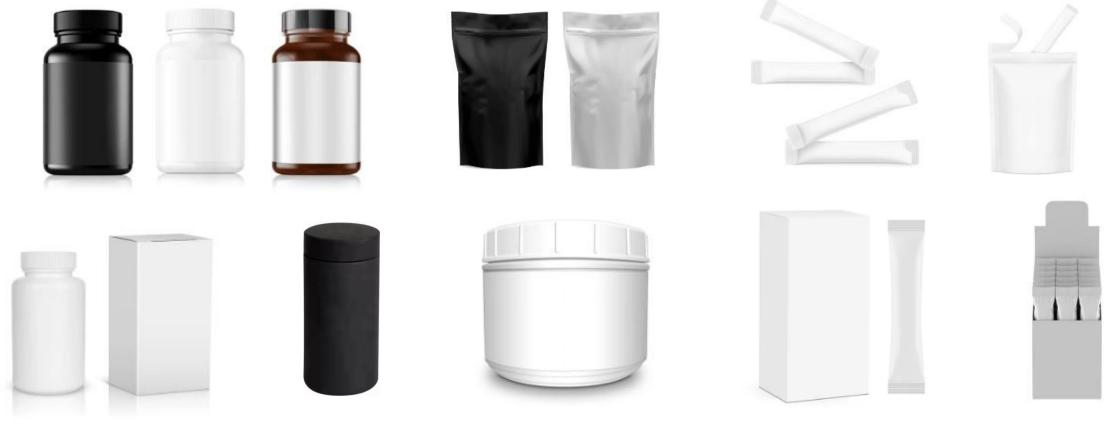
Turnkey & Tolling 18

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AHF can accommodate a diverse range of packaging options. Commonly stocked bottles and jars such as white, black, amber and clear are readily available for procurement. For specialty colors, finishes and custom designed packaging – let us know your vision and we will assemble your dream finished product!



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Our in-house graphic design team can have your labels and pouches professionally designed and printed.

Choose from a range of label qualities from standard gloss and matte finishes to high-end foiling, embossment, holographic and fold-out options.

All labels are thoroughly reviewed to ensure all directions, disclaimers, structure function claims, supplement fact panels and section positionings are within compliance.





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Looking for pre-developed formulations to speed up your research and production timelines?

Private label one of our clinically researched existing formulas. Select a foundational or specialized health product in a variety of formats including some with our cutting-edge SEDDS technology!

Partner with us by introducing the future of the vitamin industry and expand your current product line with our one-of-a-kind formulations!

To learn more about these science-backed innovations, please visit – www.sedds.com

Contact sales@ahfvitamins.com for up-to-date stock inventory and additional formula offerings.

#### **Foundational Health**

- Vitamin C 500 Capsule
- Vitamin C 500 Tablet (Continual Release)
- Vitamin B Complete Capsule
- Vitamin D3 1000 Capsule
- Vitamin D3 5000 Capsule
- Vitamin E 400 Capsule
- Antioxidant Complex Capsule
- Magnesium Complex
- Magnesium Glycinate

#### Foundational Health with SEDDS

- CoQPure Softgel
- Astaxanthin Softgel
- Vitamin K2 MK-7 Capsule
- Vitamin K2 MK-7 Softgel
- Vitamin D3 1000 & 5000 Capsule
- Vitamin D3 1000 & 5000 Softgel
- Vitamin E 200 & 400 Capsule
- Vitamin E 200 & 400 Softgel
- Vitamin E 800 & 1000 Softgel

### **Specialized Health**

- Complete Greens Powder
- Active Greens Powder
- Electrolixor Powder
- Eye Plus (Ocufit) Capsule
- Heart Plus (Cardiol) Capsule
- Natural Immune Capsule
- Immuno Plus Capsule
- Immuno Plus Tablet (Continual Release)
- Immuno Kids Chewable
- B-Active Capsule
- B-Calm Capsule
- B-Calm Tablet (Continual Release)
- B-Alert Capsule
- B-Alert Tablet (Continual Release)

### **Specialized Health with SEDDS**

- Celludrin Anti-Aging Capsule
- Super Joint Capsule
- Super Joint Vegan Capsule
- Biofolate Tablet
- Serotonex Tablet
- Serotonex Tablet (Continual Release)
- Antioxidant Complex Softgel
- MetoBrain (Benfotiamine) Softgel
- Ocular Guard Softgel
- Super Brain Capsule
- Immune Source Capsule
- Thyridin Capsule

Existing Formulas 21



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With our in-house innovation and consulting division, Summit Life Science, Inc. (SLS), AHF is proud to offer an extensive list of services to support your research and product development needs. Specializing in regulatory consulting, process development, IP licensing, herbal medicine-based phytochemical screenings, ingredient evaluation and delivery enhancement.

Proprietary technologies allow us to design unique products with improved bioavailability and stability. Our SEDDS technology is a cutting-edge technology that creates highly water-soluble ingredients resulting in 3 to 5 times higher bioavailability and absorption rate.

Over 30 years of experience in FDA filings for API, OTC, NDA, DS, MF, IND, BD, ANDA, 505B2, NDI, GRAS, DMF, and EUA.

To support your product development project, we can offer contract research services including In Vitro, In Vivo, phytochemical animal studies and clinical trials. Our manufacturing facility can also accommodate small batch runs to test your new product.

Ingredient efficacy evaluation services including phytochemical screenings, ID testing, DNA verification and more. Along with intellectual property licensing including trademark, patent filing and domain applications.

Established extensive partnerships with pharmaceutical companies, renowned university pharmacy schools and medical schools throughout the United States.

To learn more, please visit - www.summit-life-science.com

SEDDS Technology Platform and Delivery System – Focuses on poorly watersoluble compounds to improve solubility, absorption and bioavailability. This addresses the New Chemical Entity challenge for new drugs, 505B2 drugs and has shown successful results on dietary supplements.

Liposomal Ingredient Enhancement Technology – Active ingredients enclosed in liposomes (tiny lipid bubbles) that are transported and released directly into the bloodstream for advanced bioavailability. Liposomal technology has been believed to deliver the benefits of intravenous therapy through the ease of oral consumption.

I2O Technology Platform and Drug Delivery System – Injection to Oral dosage (I2O) – our unique technology platform focuses on peptide, protein and big molecule drug substance development. We have multiple success cases developing approved drugs, Phase III, Phase II and Concept approved development of new drugs.

OTF Technology Platform and Drug Delivery System – Oral Thin Film (OTF) Technology Platform focuses on fast dissolve compounds, improving the solubility, absorption, PK and PD. This focuses on the Old Chemical Entity challenge in the formulation and 505B2 new drugs development.



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Schedule to meet with us at industry expos and trade shows or visit our facility for a site audit and tour.

Our team looks forward to supporting the success of your business and assisting in the growth of your brand!

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Many of our client's products are sold and distributed through leading national retailers.









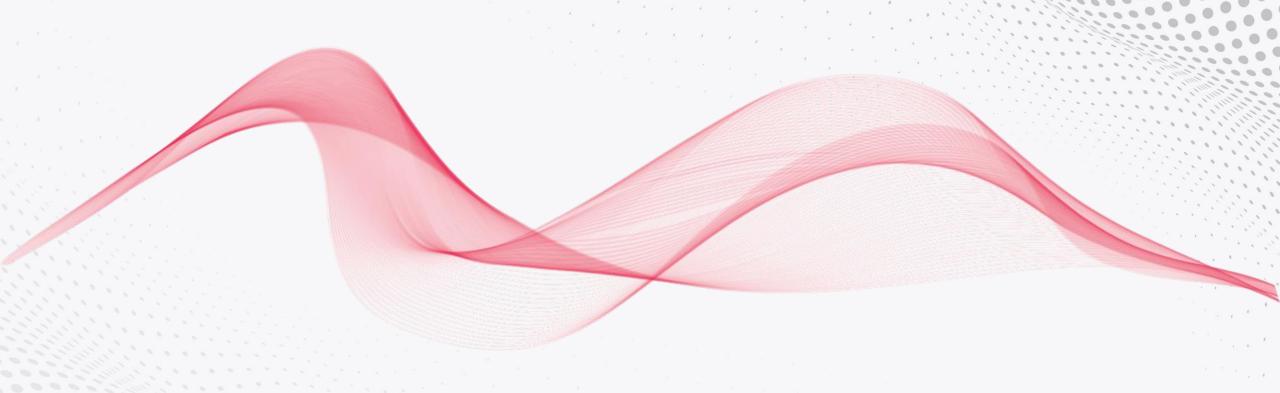








24 Marketplaces





Scientifically formulated, developed and manufactured products in the USA since 2007.

